## Power Supply Units Sensor Control Units



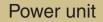
PS series

IP series

P2F (sensor control unit)

TAKEX

441







- Power supply unit for sensors
  - PS series high-capacity, slim
  - IP series UL Standard-compliant (E-94173)

📕 Туре
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51						
Model	Power supply	Operation mode	Output mode	Timer feature	Power supplied to sensor	
PS3N	AC 100~240V	AND logic operation	Relay contact output	Not		
PS3N-SR		AND logic operation	Triac output	provided	12 VDC, 200 mA max.	
PS3F	±10% 50 / 60Hz	AND logic operation CLOCK AND logic	Relay contact / open collector	Provided		
PS3F-SR		operation	Triac / open collectors	TIOVIded		
IP1F	AC 100 · 110	Reverse operation Timer function		Provided	12 VDC, 100 mA max.	
IMP1F	/ 200 · 220V ±10%	selectable	Relay contact/ voltage output	1 TOVIDED	12 VDC, 150 mA max.	
IP1N	50 / 60Hz	Reverse operation		Not provided	12 VDC, 100 mA max.	

IP series

PS series





(With terminals and panel cover)

	Model	PS3N	PS3N-SR	PS3F	PS3F-SR				
	Power supply	12 – 24 VDC ±10% 50/60 Hz 10W max.							
	Power consumption								
		NPN open collec	stor input (*1)	NPN open collector input (*1)					
	Input	Input mode: L m		Input mode: H/L					
		input mode. E m		Minimum input d	uration: 20 us (*2)				
				AND/CLOCK AND logic or					
	Operation mode	AND logic operation		(On-delay, off-delay, one-shot, t	timer disabled)				
Ce				Timer : 0.1-1s, 1-10s					
nar		<ul> <li>Relay contact output 1c</li> </ul>	<ul> <li>Triac output 1a</li> </ul>	<ul> <li>Relay contact output 1c</li> </ul>	<ul> <li>Triac output 1a</li> </ul>				
forr		Rating: 2A (250V AC) max.	Photocoupler-insulated	Rating: 2A (250V AC) max.	Photocoupler-insulated zero-cross system				
ber		resistance load	zero-cross system	resistance load	Load voltage: 75-250 VAC				
1/bu	Output mode		Load voltage: 75-250 VAC		Load current: 2 Arms				
Rating/performance	· ·		Load current: 2 Arms		Residual ON voltage :1.5 Vrms				
£			Residual ON voltage	NPN open collector output	NPN open collector output				
			:1.5 Vrms	Rating: 100mA (30V DC) max.	Rating: 100mA (30V DC) max.				
	Deven even lie data accesso	101/ DO	. 100/ 000 m A m av (ab art a	Residual ON voltage: 1 V max.	Residual ON voltage : 1 V max.				
	Power supplied to sensor	12V DC	$\pm 10\%$ 200 mA max. (short c	circuit protection circuit provid					
				<ul> <li>Relay output: 5 ms max.</li> </ul>	<ul> <li>Triac output: 12 ms max.</li> </ul>				
	Response time	5 ms max.	12 ms max.	NPN open collector output	NPN open collector output				
		5 m3 max.	12 m3 max.	Activation: 20 µs max	Activation: 20 µs max				
				Deactivation: 50 µs max.	Deactivation: 50 µs max.				
			POWER: power inc	ndicator (green LED)					
	Indicator	OUTPUT: operation indicator (red LED)							
				TIME: delay timer adjustr	nent				
	Volume (VR)		_	selectable between 0.1-1 s and 1-10 s					
				INPUT 1: input mode H/L sele	ctor switch				
				INPUT 2					
L				ANDAND/CLOCK AND sele	ector switch				
atic				TIME: delay time range select	or switch				
Specification	Switch (SW)	-		1s: between 0.1 and 1 s	3				
Dec				10s: between 1 and 10	S				
S				TIMER: timer function selector					
					ned to select between on-delay,				
				off-delay, one-shot and timer disabled)					
	Case material			resin					
	Connection	Ter		ws, terminal block width 8.1 mm)					
	Mounting		DIN rail (35 mm) o						
	Mass	120 g	j max.	150 g	j max				

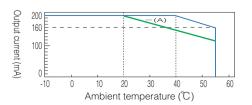
#### Rating/Performance/Specification (PS series)

#### Environmental Specification

Ambient temperature	–10 - +55 °C *3 (non-freezing)
Storage temperature	-40 - +70 °C (non-freezing, non-condensing)
Ambient humidity	35-85%RH (non-condensing)
Protective structure	IP40
Vibration	10-55 Hz / 1.5 mm amplitude / 2 hours each in 3 direction
Dielectric withstanding	1,500 VAC for 1 minute (*4)
Shock	1000 m/s <sup>2</sup> / 2 times each in 3 directions
Insulation resistance	500 VDC, 20 M $\Omega$ or higher (*4)
	Storage temperature Ambient humidity Protective structure Vibration Dielectric withstanding Shock

Derating table

When the ambient temperature exceeds 40 °C, the output current value decreases as shown in the figure on the right. Line (A) indicates a range in which adjacent installation is permitted.



capacitor (0.001 µF).

and 8 V min. (30 V max.) for H mode.

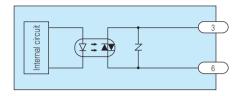
(\*2) Minimum input duration for one-shot (OST) output to be

(\*2) Minimum input duration for one-snot (OST) output to be triggered.
(\*3) When the ambient temperature rises above 40 °C, refer to and follow the Derating table.
(\*4) Between individual inputs and outputs for case, between input and output for power supply and between input and output for relay contact or triac output. The internal circuit 0 V (0 V of power supply for sensor) and the power supply for the control unit are connected through a

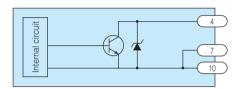
power supply for the control unit are connected through a

#### Output Circuit and Connection

• Triac output (PS3N-SR, PS3F-SR)

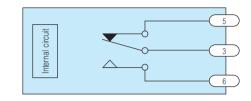


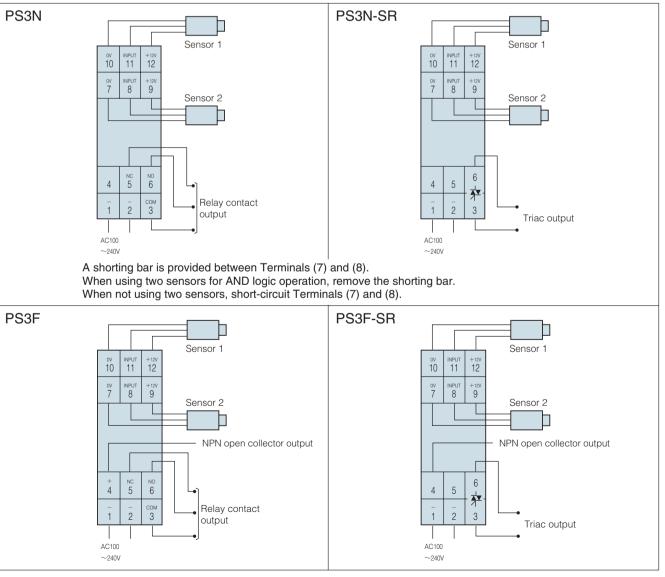
• Open collector output (PS3F, PS3F-SR)



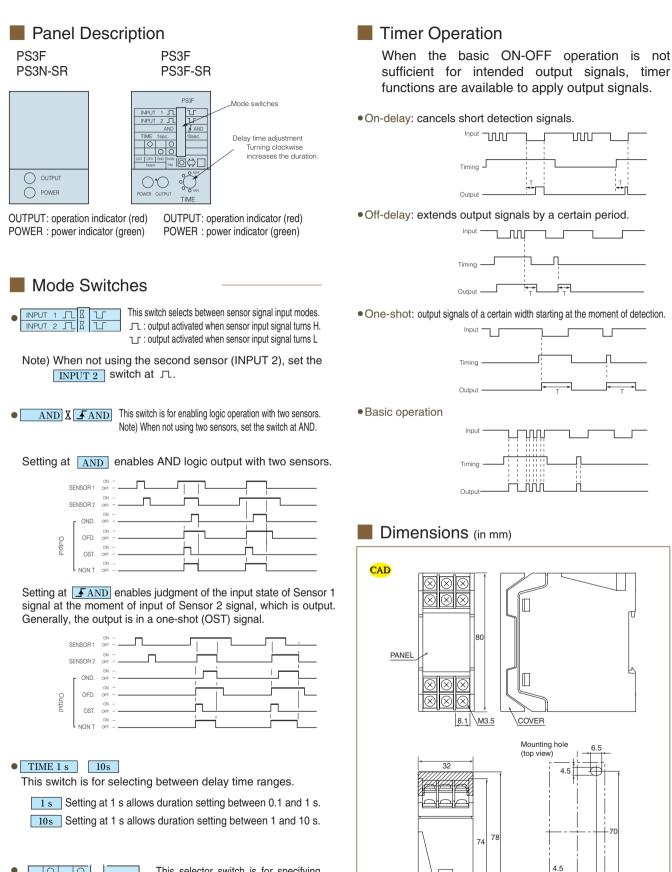
#### Connection Examples

• Relay output (PS3N, PS3F)



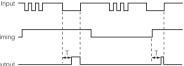


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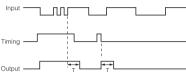




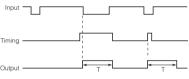
This selector switch is for specifying the timer function. Select the function according to the application.

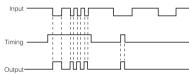


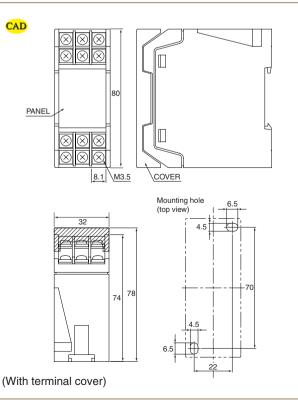
• Off-delay: extends output signals by a certain period.



One-shot: output signals of a certain width starting at the moment of detection.







445



series

- UL Standard certified (E-94173) IP1N/IP1F
  - Compact size
  - IP1F: Integrated multifunctional timer (0.1-10 s variable, ondelay/off-delay/one-shot)

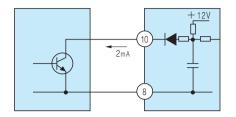
	Model	IP	1F		IMP1	F		IP1N	
	Power supply			AC	C100V ·	110 / 200V	• 220V ±10	% 50 / 60Hz	
	Power consumption	5 VA max.							
Rating/performance	Operation mode	ON-OFF	Timer sv (On-delay (timer dis Delay tir	y, off-de abled	elay, one	e-shot, )	ON-OFF		
perfc	Output mode			contact e outpu		c Rating	•	VAC) resistance load npedance 1 K $\Omega$ (12VDC)	
/gu	Power supplied to sensor		voltage			Rating		nax. for IMP1F)	
lati	rower supplied to sensor			1200	JC ±5 /6	TUUIIIA IIIax.	(150 IIIA II		
ш.	External gating		Contact input/voltage input [H: 6V min., L: 1V min.]						
	Response time	Sensor input:relay contact output25 ms max.Voltage output0.5 ms max.External gating input:Voltage output5 ms max.						0.5 ms max. 5 ms max.	
	Indicator	P.L. : power indicator (green LED)							
	mulcator	OP.L : power indicator (red LED)							
	Volume (VR)	TIME:	Delay time ad	•	nt provid	ed			
		(0.1-10 s variable)							
Ę		Operation m	ode selector s	witch	ON.D OF.D OST	On-delay Off-delay One-shot			
Specification		Input operat	ion reverse sw	itch:			Input ope	ration reverse switch	
ific	Switch (SW)		INVE	RTING	a : input	reversed		INVERTING : input reversed	
Sec			-	MAL	: same	e as input		NORMAL : same as input	
ທັ		Timer enable	ed/disabled sw	vitch					
			TIME		: timer	enabled			
			NOF	MAL	: timer	disabled			
	Case material						rbonate		
	Connection				Plug-in	terminal blo		i screws)	
	Mass						j max.		
	Notes				Ter	minal block	(TB14) prov	vided	

#### Rating/Performance/Specification (IP series)

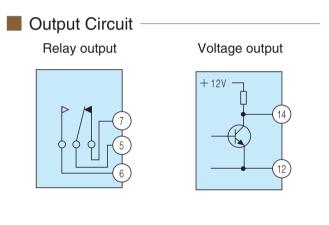
	Ambient temperature	-10 - +55 °C (non-freezing)
Ħ	Ambient humidity	
me	Protective structure	IP20
IU0	Vibration	10-55 Hz / 1.5 mm amplitude / 2 hours each in 3 direction
Environment	Shock	1000 m/s <sup>2</sup> / 2 times each in 3 directions
ш	Dielectric withstanding	1,500 VAC for 1 minute
	Insulation resistance	500 VDC, 20 M $\Omega$ or higher

TAKEX

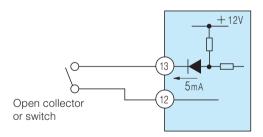
#### Input Circuit



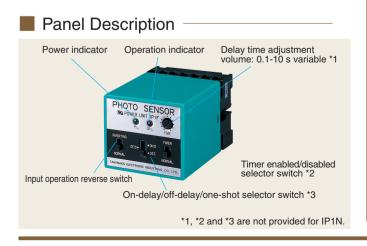
• Setting the input operation reverse switch to NORMAL activates the output relay when the input signal is activated (ON). Setting the switch to INVERTING activates the relay when the input signals is deactivated (OFF).



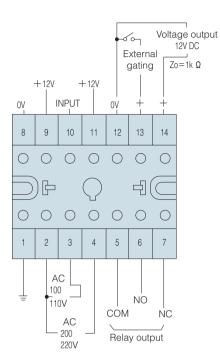
External Gating



Closing (12) and (13) disables the internal circuit.When not using external gating, leave them open.

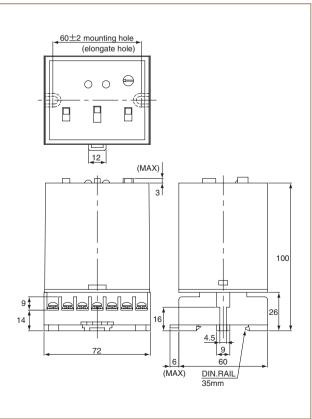


Connection



Terminals (12) and (13) compose an external gating circuit. The internal circuit functions when they are open.

#### Dimensions (in mm)



# IP2F



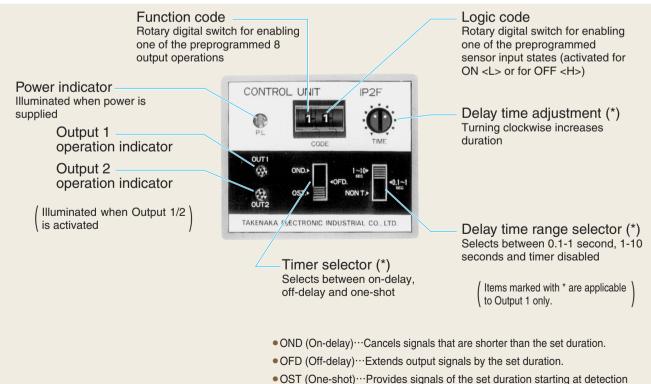
#### Туре

### Programmable control capability provides complex detection and operation

Combinations of logic codes, which represent 8 combinations of input active states of sensors, and function codes, which represent 8 types of programmed output operations, namely (1) 2-channel, (2) AND, (3) OR, (4)XOR, (5) LATCH, (6) CL.AND, (7) GATE MEMORY and (8) Edge control provide 64 types of complex detection and operation. Complex operations that conventionally required the design of complex control circuits or more than one control unit are now available in a single unit.

71					
Model	Power supply	Operation mode	Output mode	Timer feature	Power supplied to sensor
IP2F	AC 100~120V / AC 200~240V ±10% · 50 / 60Hz	Selectable with digital switch (see the description of operations for codes) Timer switching	2 relav contacts (1a)	Provided	12 VDC, 100 mA max.

#### Panel Description



#### Rating/Performance/Specification

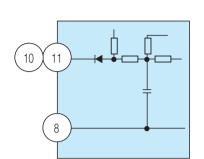
	Туре	IP2F						
	Power supply	AC100~120V / AC200~240V ±10% 50 / 60Hz						
	Power consumption	3 VA max.						
lance	Operation mode	Selectable with digital switches *1Timer function selectable (applicable to Output 1 only) (between on-delay, off-delay, one-shot, timer disabled) Delay time: 0.1-1 s, 1-10 s						
form		2 relay output (1a x 2) Rating: 5 A (250 VAC) resistance load						
/perl	Output mode	1 open collector output Rating: 50 mA (30VDC) max.						
Rating/performance	Input mode	2 inputs 1 external gating input						
	Power supplied to sensor	12VDC ±1V 100mA						
	External gating	Contact input						
	Response time	Relay contact output 25 ms max.						
		Open collector output 0.5 ms max.						
		P.L.: power indicator (green LED)						
	Indicator	OUT1: Output 1 indicator (red LED)						
		OUT2: Output 2 indicator (red LED)						
	Volume (VR)	TIME: delay timer adjustment (0.1-1 s/1-10 s variable)						
		• CODE: digital switch Digit 1: logic code						
		(rotary, 2 digits) Digit 2: function code						
		• Timer switch 1-10 sec: 1-10 s variable						
ation	Quvitab (Q)M()	(with volume mentioned above)						
Specification	Switch (SW)	NON T.: timer disabled						
Spe		Operation mode selector switch     ON.D ·····On-delay						
		OF.D ······Off-delay						
		OST ·····One-shot						
	Case material	Resin						
	Connection	Plug-in terminal block (with 3.5 mm screws)						
	Mass	450 g max.						
	Notes	*1 See Logic Codes (Digit 1) and Function Codes (Digit 2) for details of operation.						
	NOLES	• Terminal block (TB 14) provided.						

#### Environmental Specification

-			
		Ambient temperature	-10 - +55 °C (non-freezing)
t t	ent	Ambient humidity	35-85%RH (non-condensing)
	nme	Vibration	10-55 Hz / 1.5 mm amplitude / 2 hours each in 3 direction
Environment	viro	Shock	1000 m/s <sup>2</sup> / 2 times each in 3 directions
	Ц	Dielectric withstanding	1500 VAC for 1 minute
		Insulation resistance	500 VDC, 20 M $\Omega$ or higher

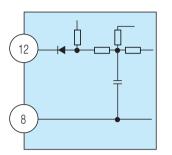
#### Input Circuit and External Gating

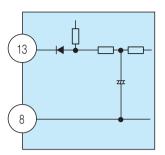
Detection input 1/2



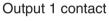
External gating 1 (sensor)

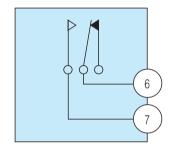
External gating 2 (contact)

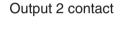


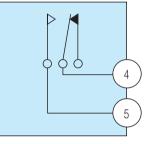


Output Circuit —

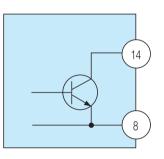




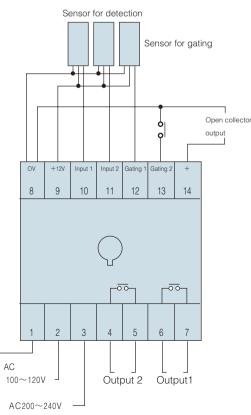




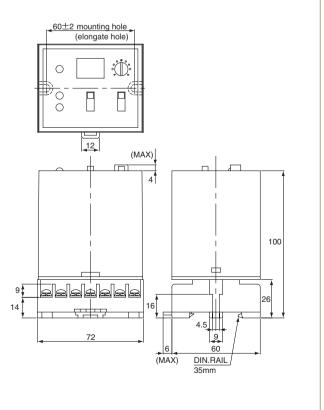
Open collector output



#### Connecting







#### Logic Codes (Digit 1)

Code No.	0	1	2	3	4	5	6	7
Output 1	0		0		0		0	
Output 2	0	0			0	0		
Gate	0	0	0	0				
OActivated for ON (L) / Activated for OFF (H)								

The value of the first digit specifies a combination of input active states.  $\bigcirc$  means activated for ON (L) and  $\bigcirc$  activated for OFF (H).

Any unused input must be set at the value marked with ●.

#### Function Codes (Digit 2) (output operation specified by combination of 3 inputs)

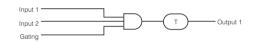
#### (1) 2-channel

Inputs 1 and 2 are respectively ANDed with gating input and Outputs 1 and 2 are individually activated. This setting makes the unit function as a 2-channel control unit. The timer is provided for Output 1 only.



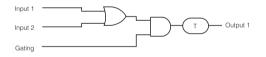
#### (2) AND

Inputs 1, 2 and gating input compose an AND circuit. Three inputs are ANDed and the signal is output as Output 1.



#### (3) OR

Inputs 1 and 2 are ORed, which is ANDed with gating and the resulting signal is output as Output 1. Photo sensors allow wired ORing, for which all sensors should be connected with one point regardless of Input 1 or 2.



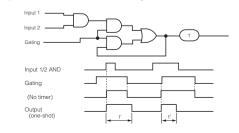
#### (4) XOR

XOR stands for exclusive OR, which activates output when the states of Inputs 1 and 2 do not agree. When Input 1 is supplied with detection signal and Input 2 with comparator signal and gating signal is input, the comparator functions only when the gate signal is input. Output signal is activated when the signal states do not agree.



#### (5) LATCH

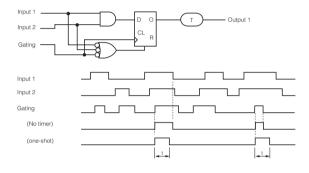
May be used for self-holding.



#### (6) CL.AND

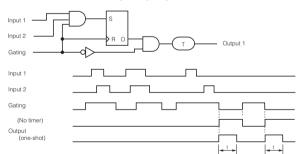
The states of Inputs 1 and 2 are determined at the moment gating signal is input (0.5 ms) for output.

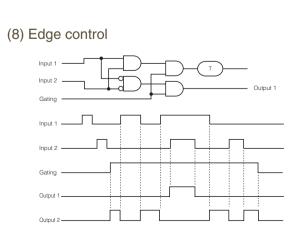
Generally, the output is a one-shot signal and applications usually involve photo sensors as in the detecting the orientation of labels.



#### (7) GATE MEMORY

Whether Input 1 or 2 is supplied while gating signal is input is temporarily stored and the stored state is output at the fall of gating signal.

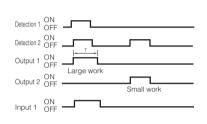




# IP2F

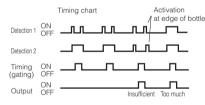
#### Applications

Work size differentiation The height of a robot arm with a chuck is controlled according to the height of the work (material) carried on a conveyor. Two sets of through-beam photo sensors are used. The second sensor (bottom) is also used for timing and 2 signals are output.



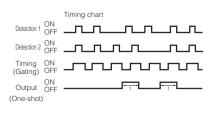
#### Detection of level of liquid in transparent container Through-beam photo sensors are used

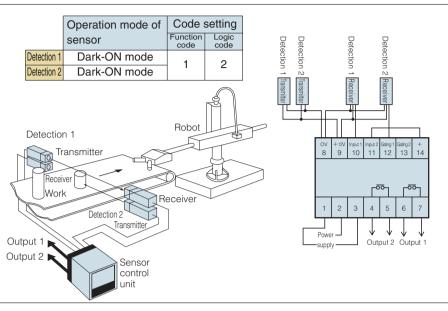
to see if the level of the liquid in transparent containers is as specified. Photo sensors with sensitivity adjustment are suitable for this purpose, which allows sensitivity setting that does not activate the sensors with the container only but activates with the liquid.

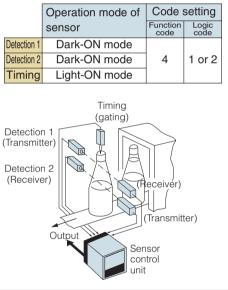


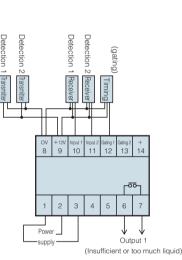
## Detection of broken pins of diodes, resistors, etc.

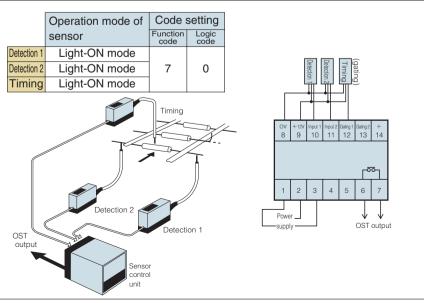
Fiber optic sensors are used to check for any broken pins on both sides of taped electronic components such as diodes and resistors. Components with shorter pins due to breakage or bend are judged as defective.











#### Applications

